

FIG. 1

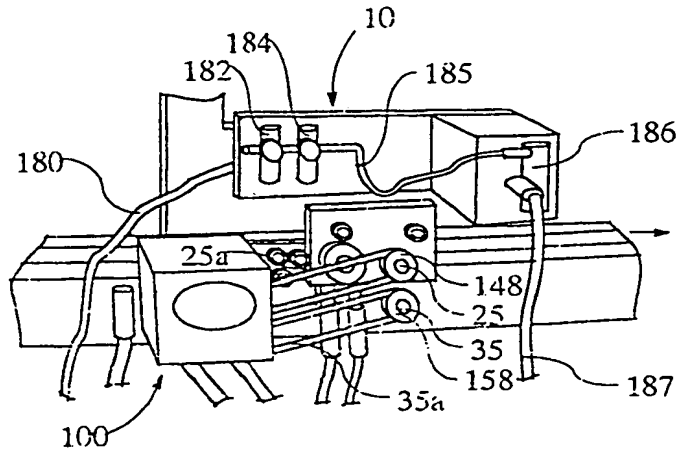


FIG. 2

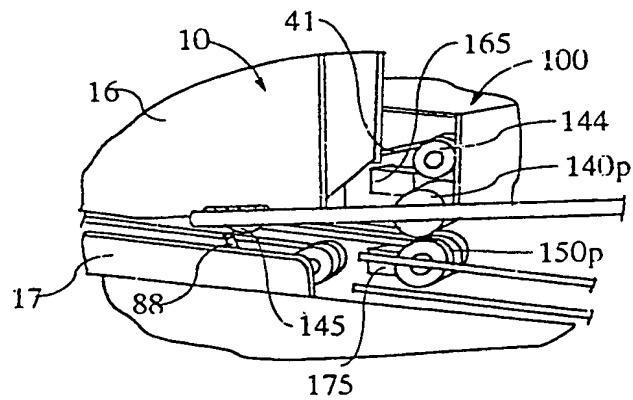


FIG. 3

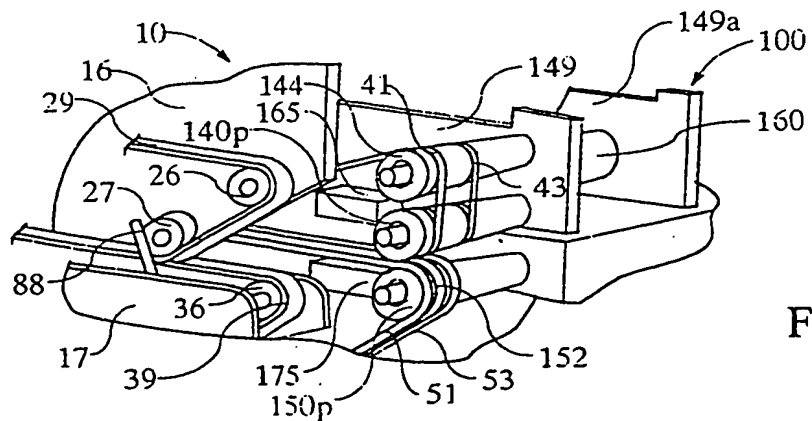


FIG. 4

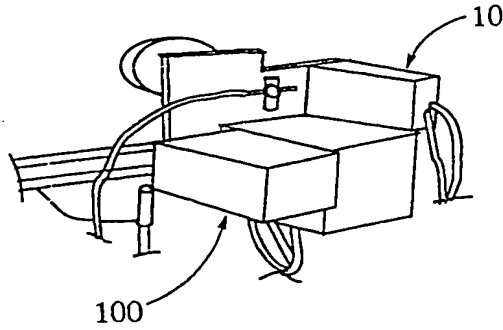


FIG. 5

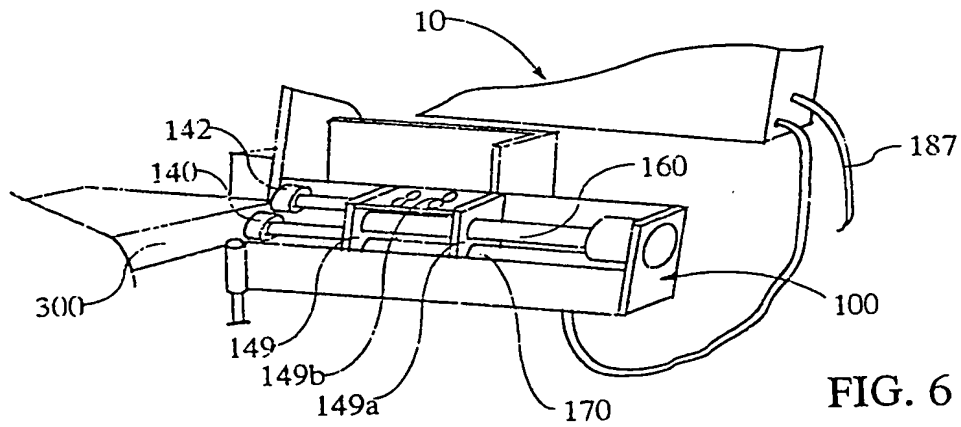


FIG. 6

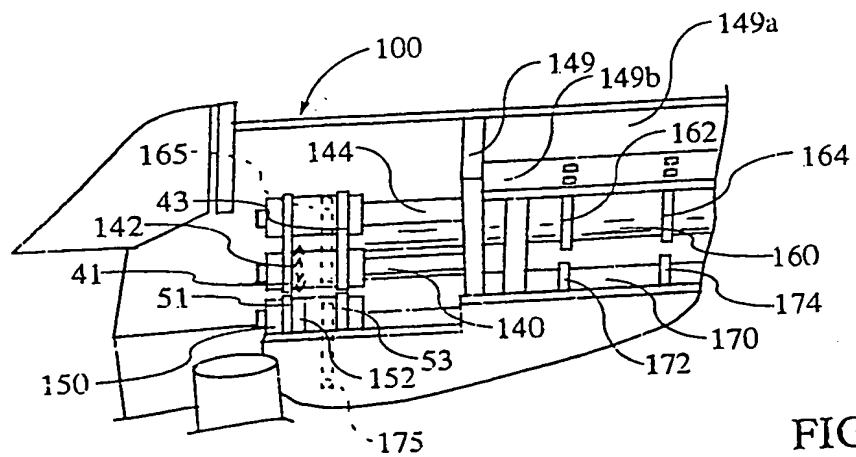


FIG. 7

FIG. 8

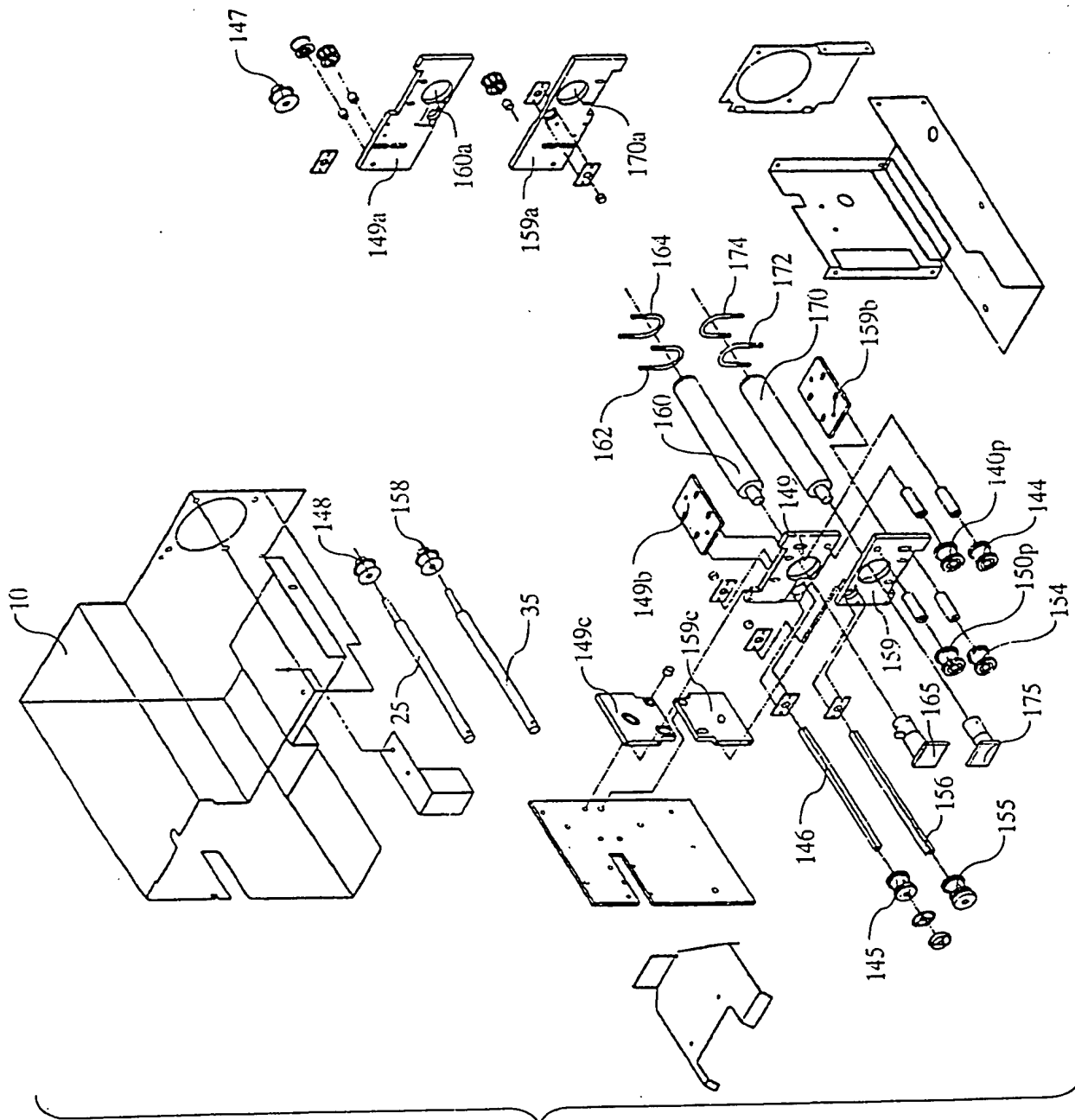


FIG. 8

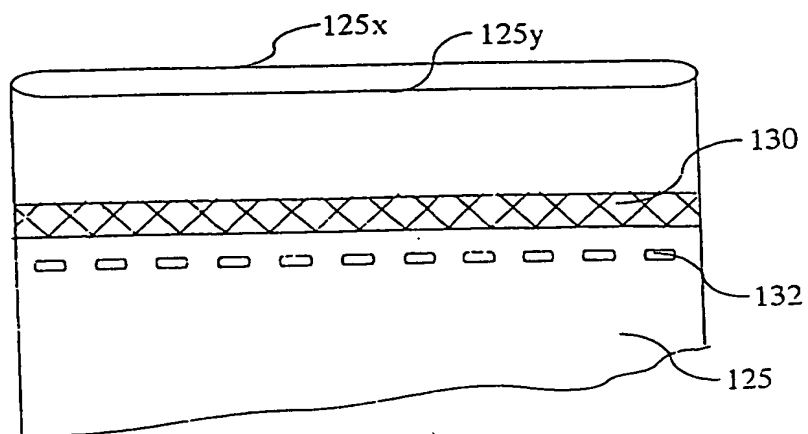


FIG. 9

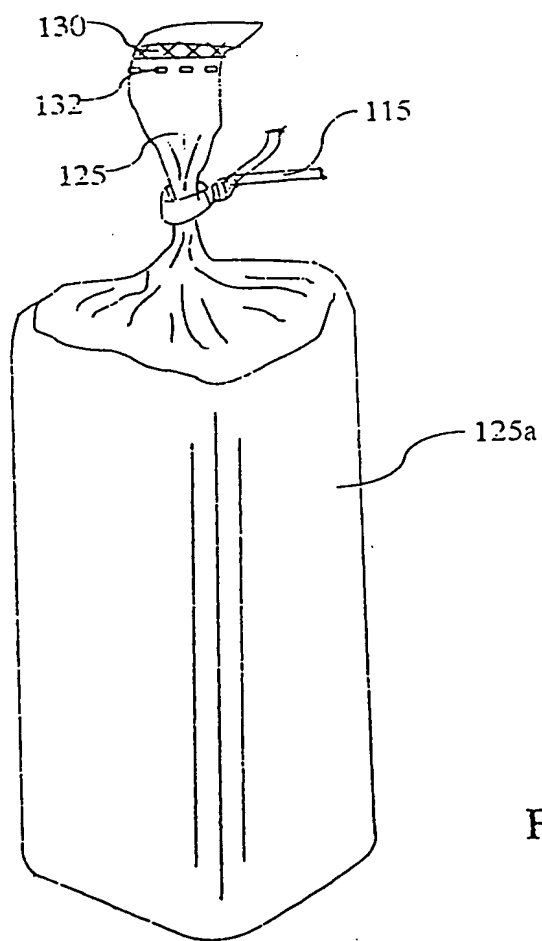


FIG. 10

BAG SEALING PROFILE FOR PRODUCTION SETUP

psi equal 25

MAXIMUM TEMPERATURE 600°F.

Conveyor Speed FPM	60	50	40	34	28
Servo-tyer FPM	125	104	85	71	56
Servo belt setting	11	10	9	8	7
Bag 2.0 mil	N/A	N/A	600	550	475
Bag 1.5 mil	500	535	500	485	440
Bag 1 mil	550	475	445	415	385

Note: The above temperatures are used as a guide only. Bag characteristics may require temperature adjustment for bag quality.

FIG. 11

FIG. 12

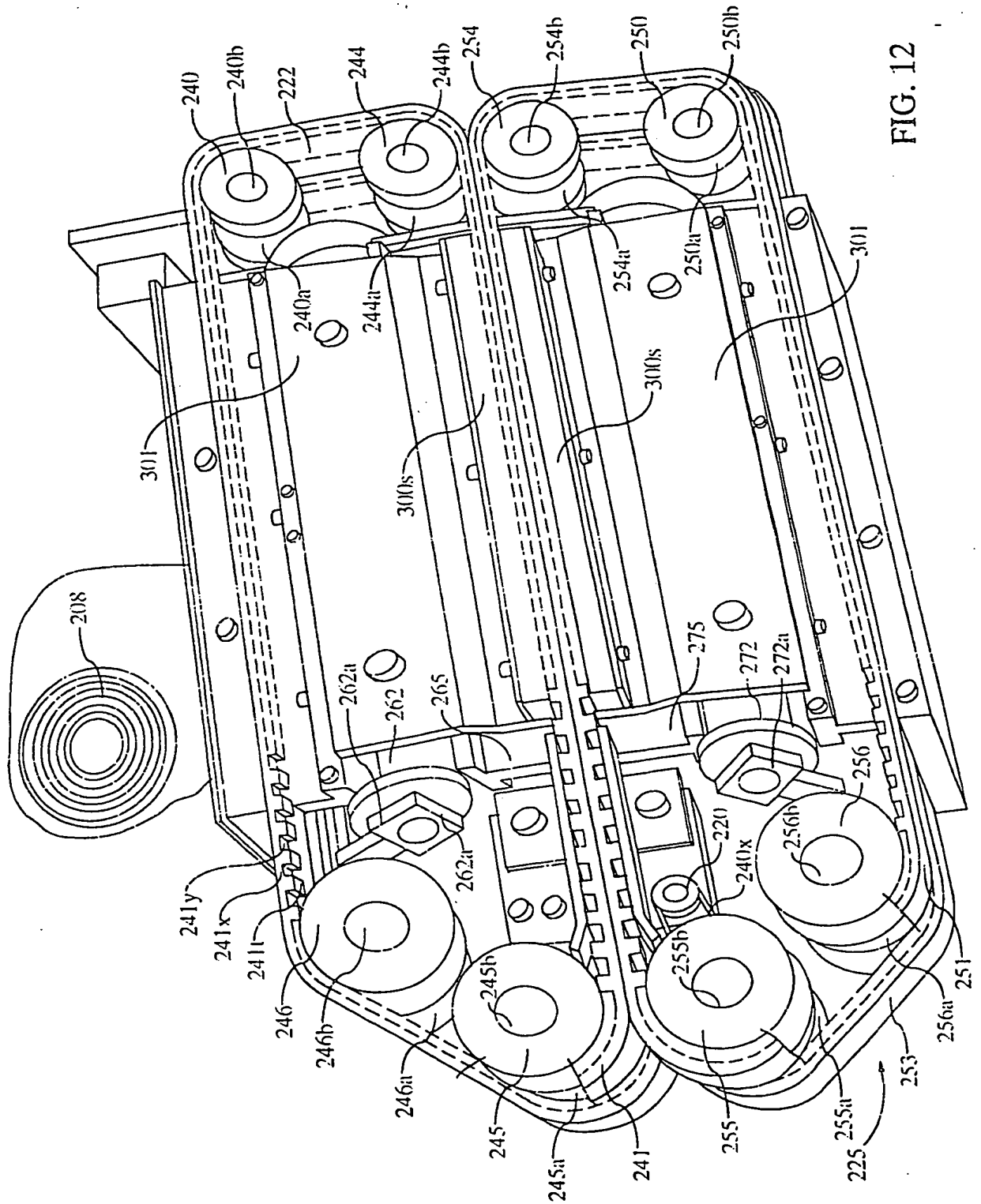


FIG. 12

106727 40E62007

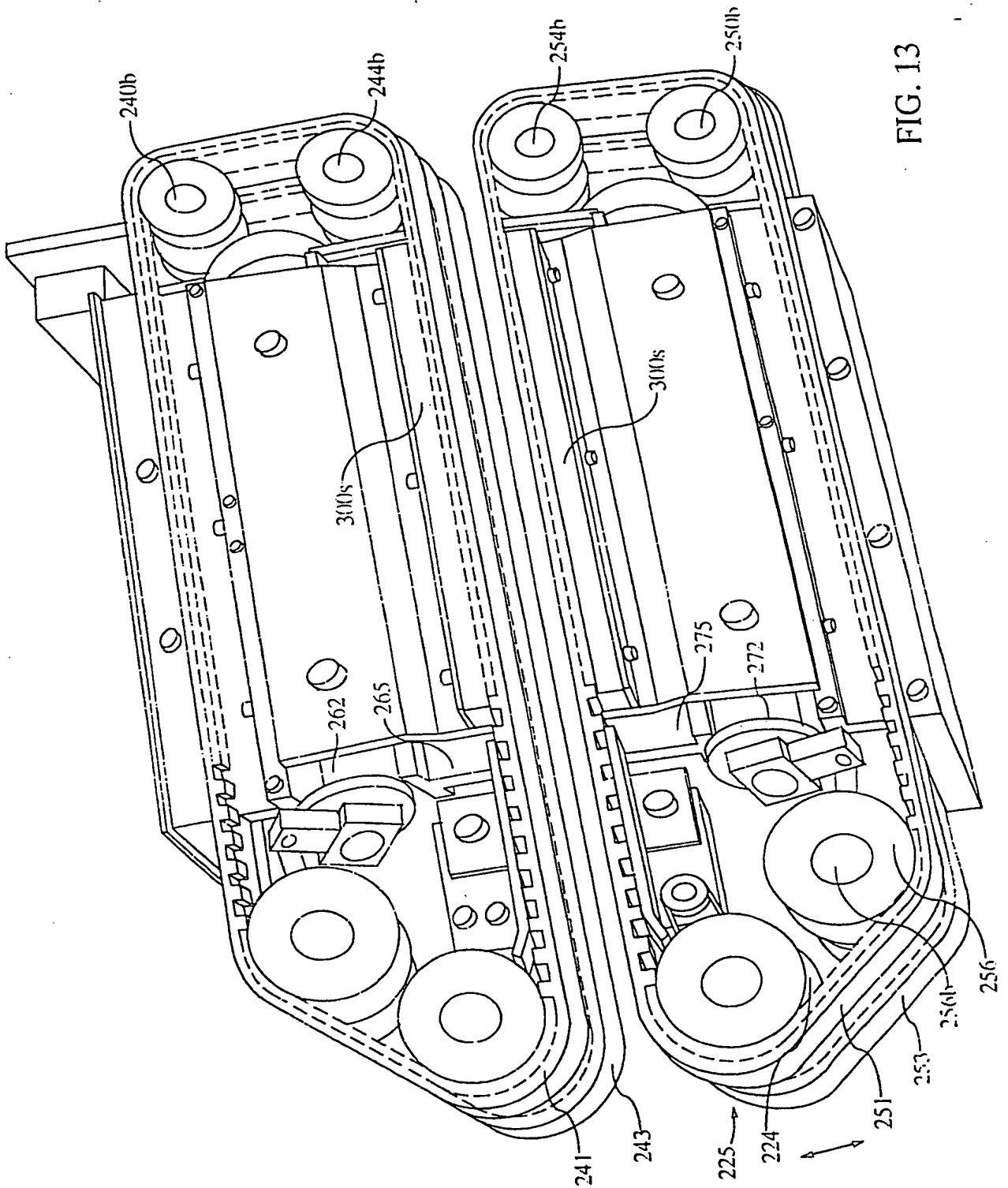
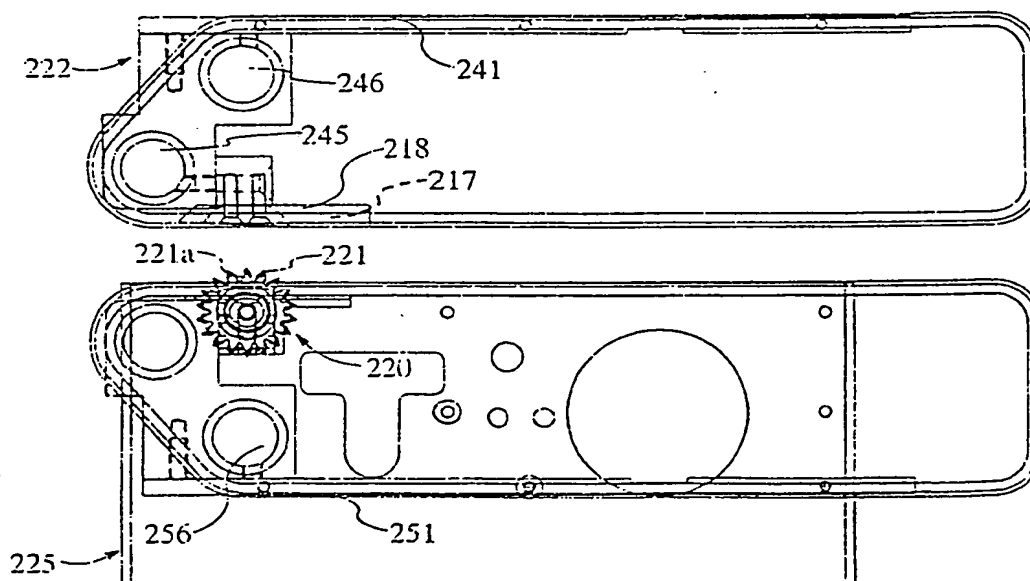
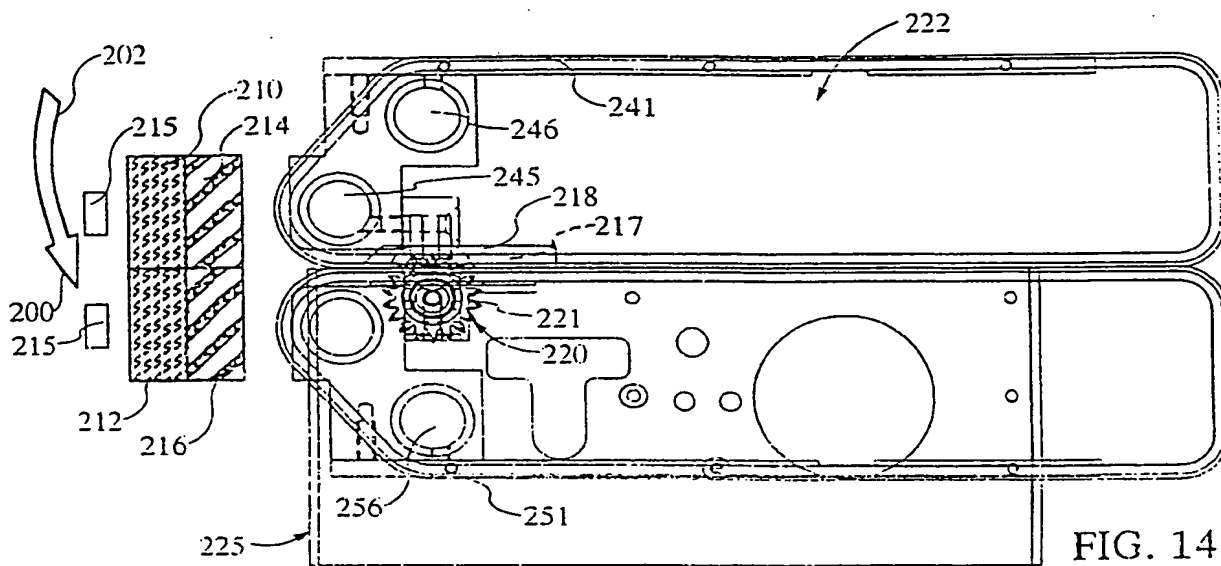


FIG. 13



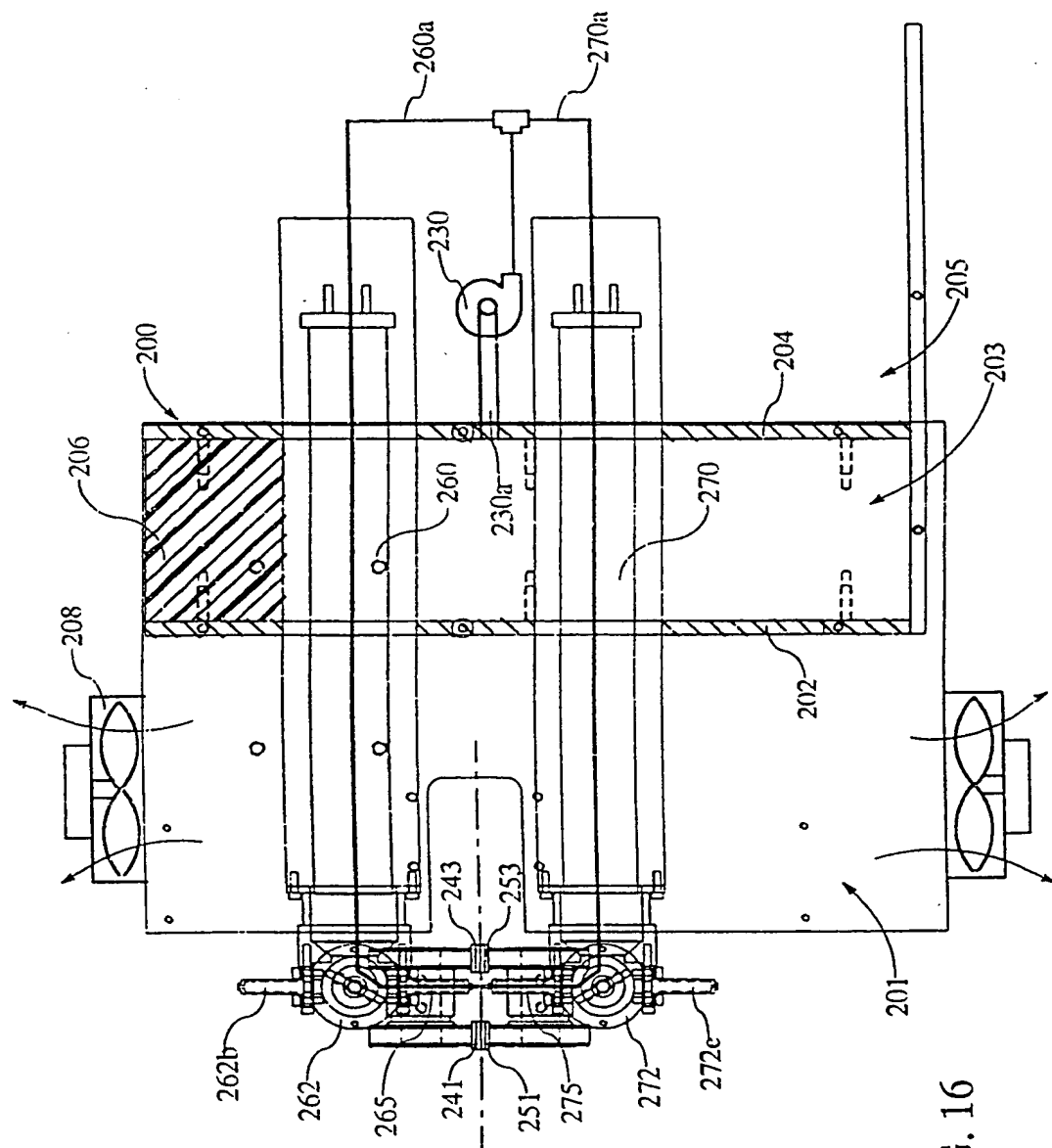


FIG. 16

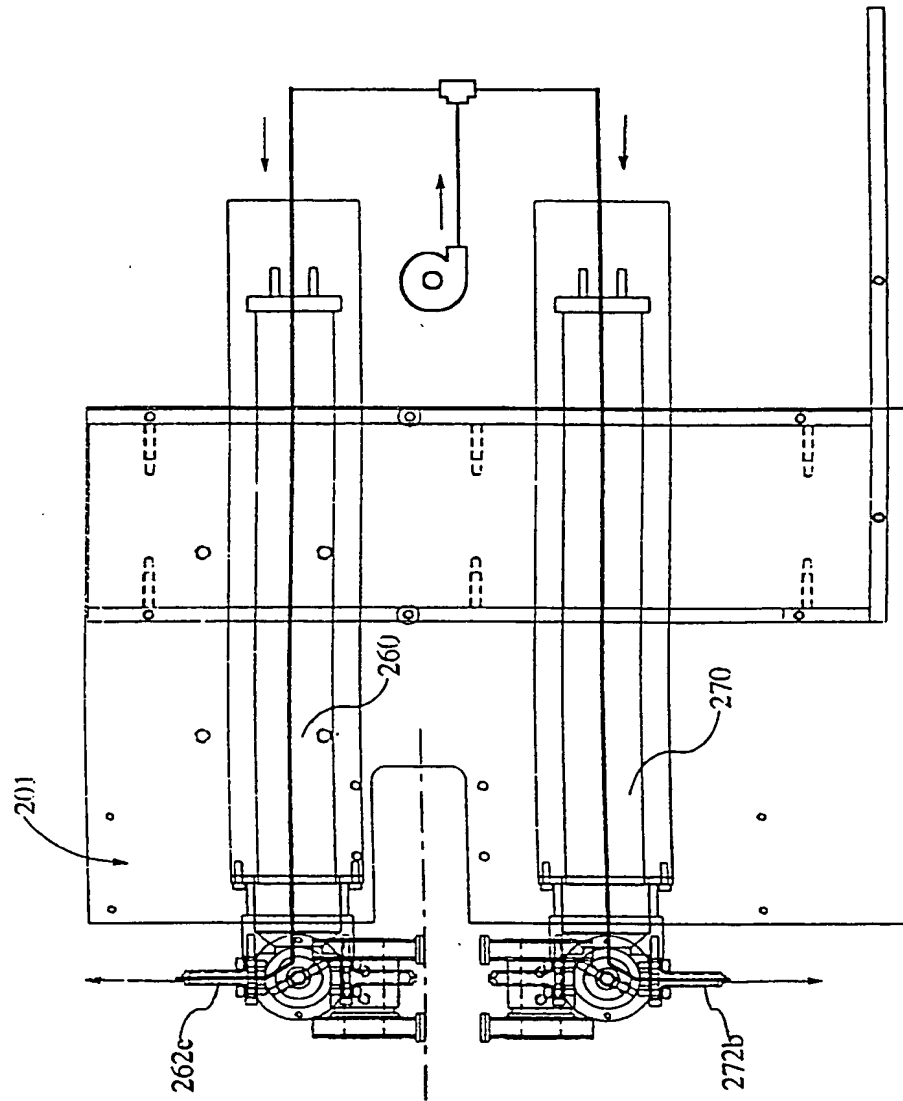


FIG. 17

FIG. 18

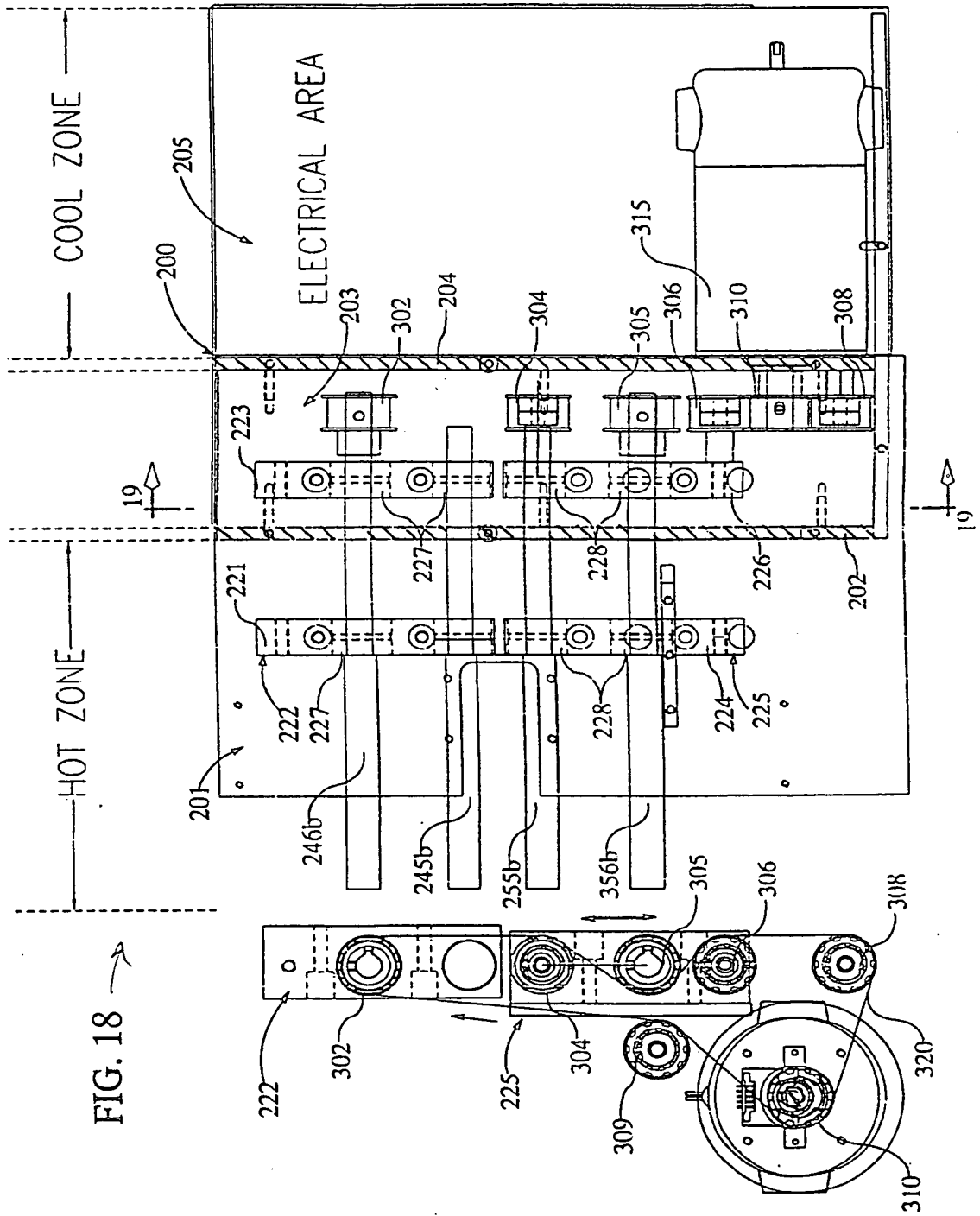
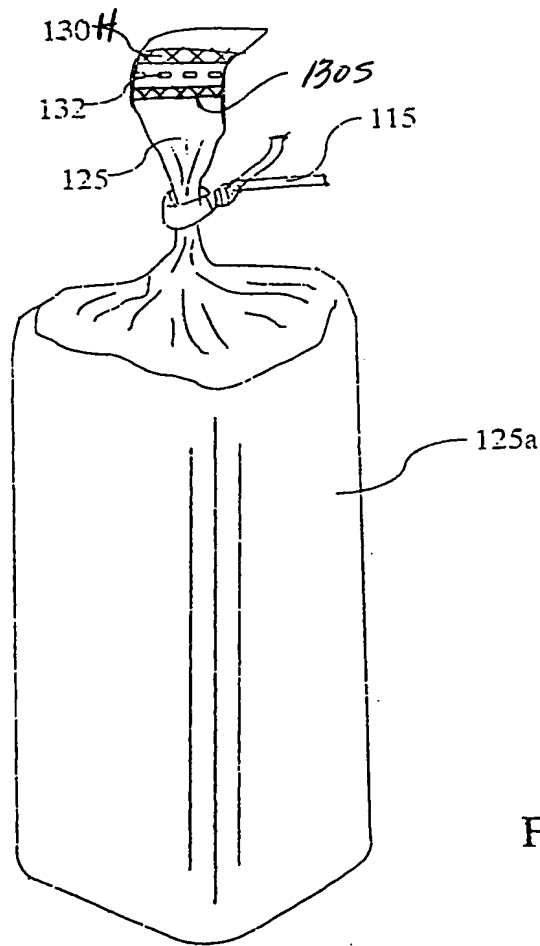
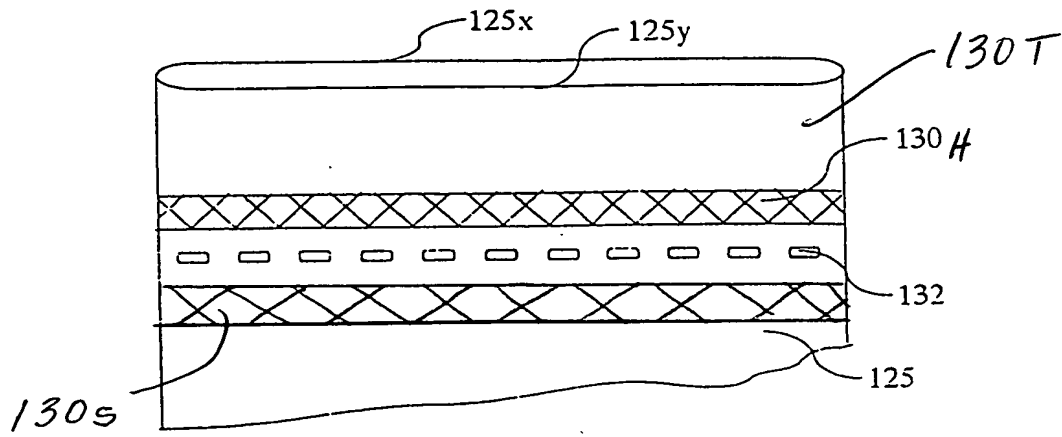


FIG. 18

Fig 19



10029307-121901

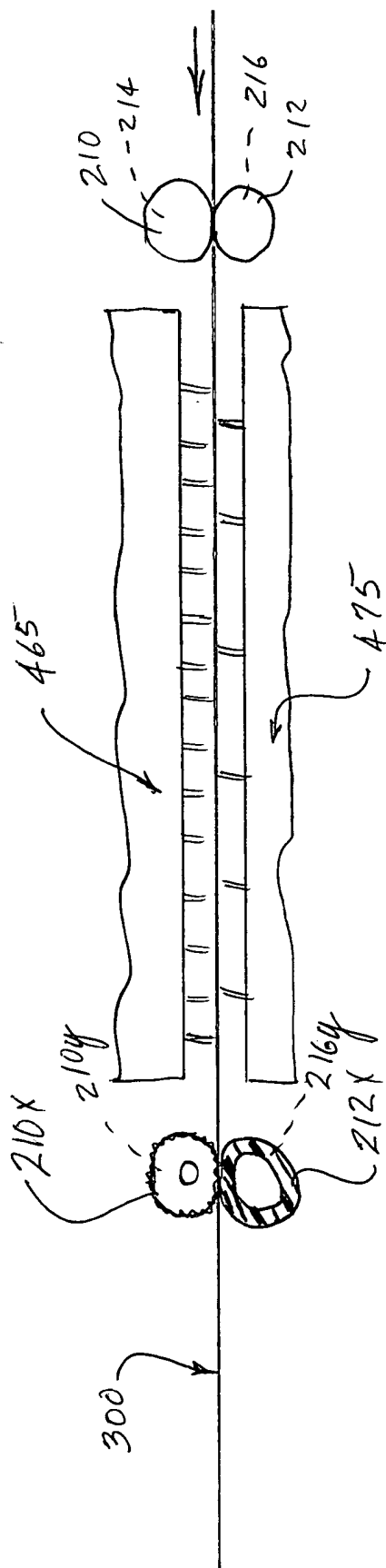
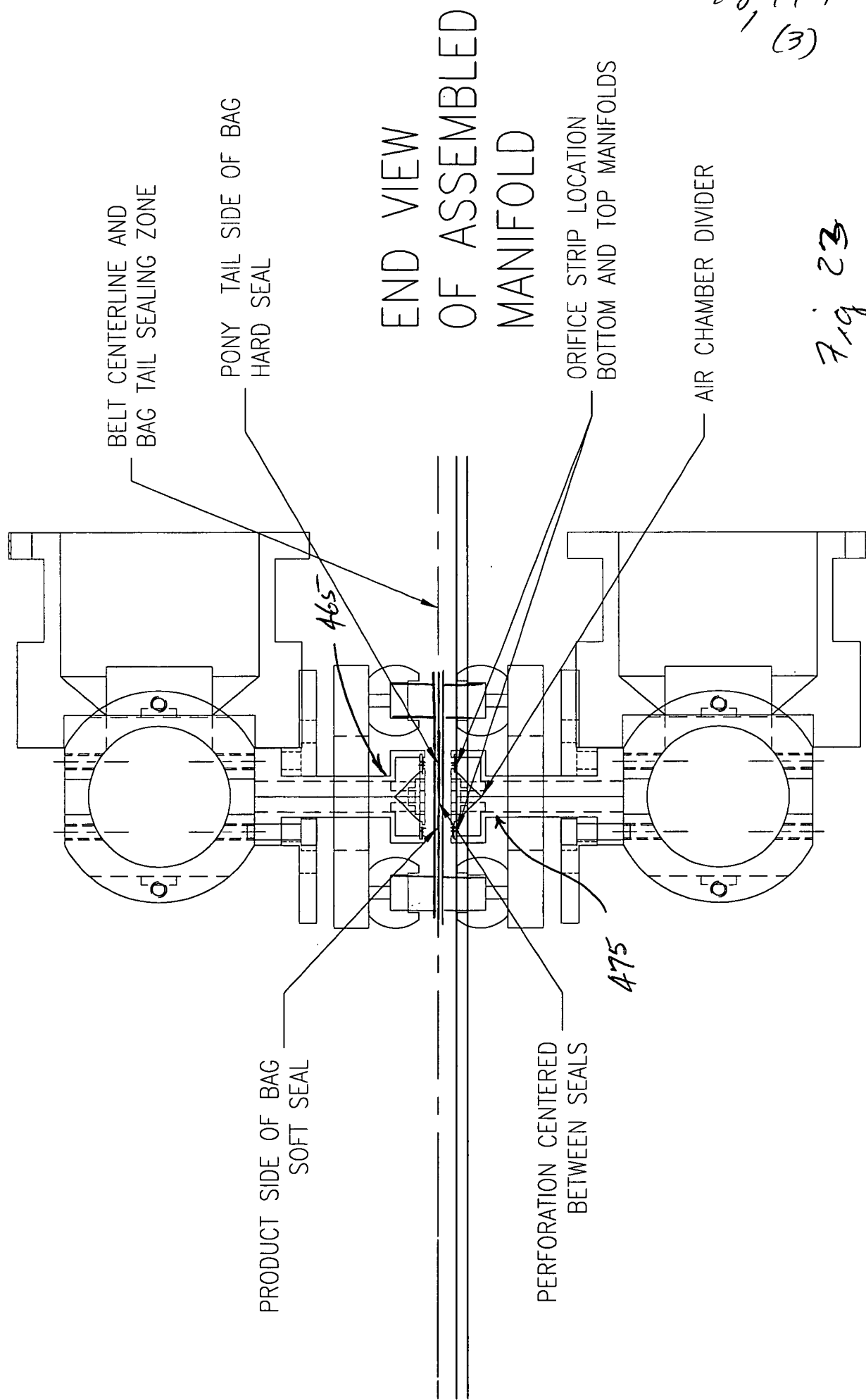
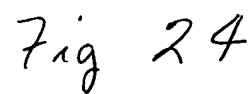


Fig 22

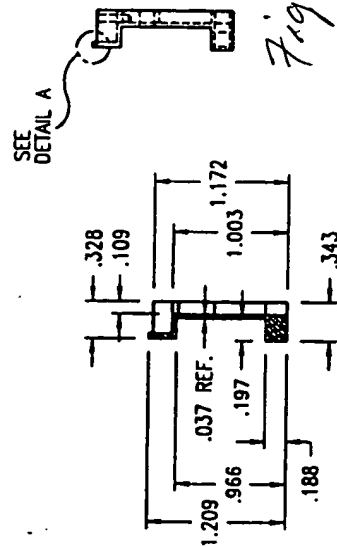
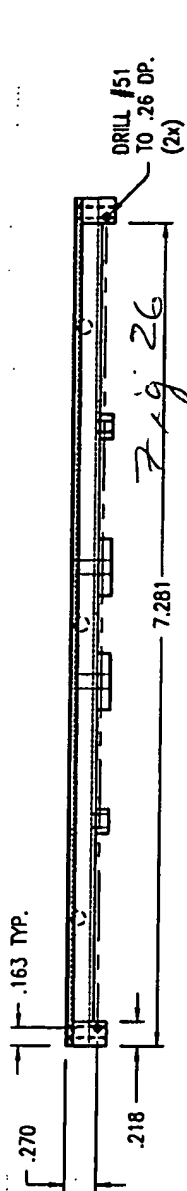


1005507 1E1901

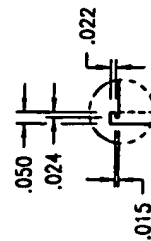
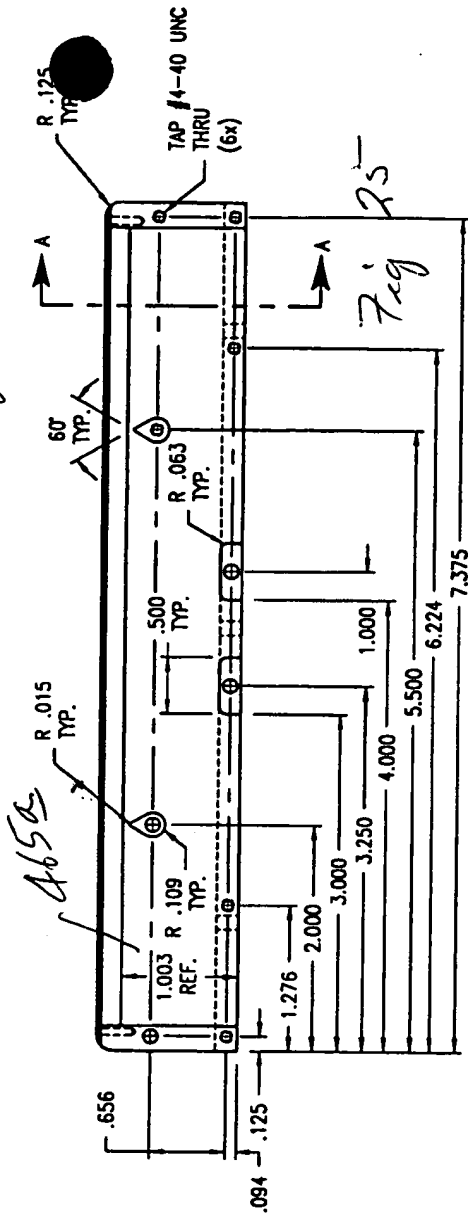


18,414-2

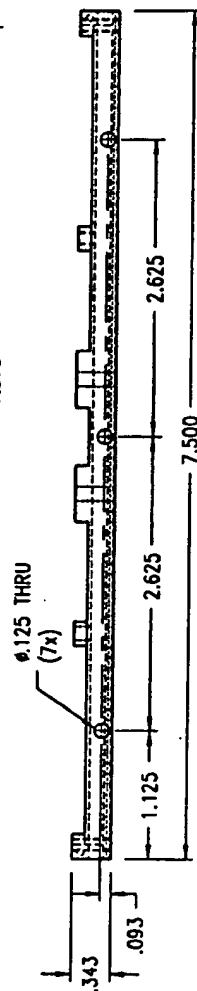
TOP VIEW



SEE
DETAIL A



DETAIL A
SCALE 1=2



18,414
(5)

18, 414-3

FOOT "206200"

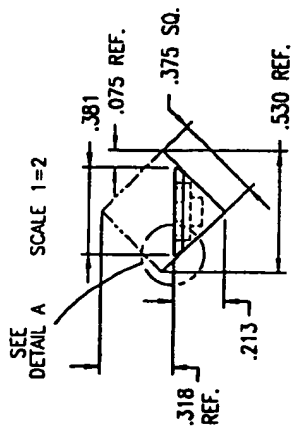
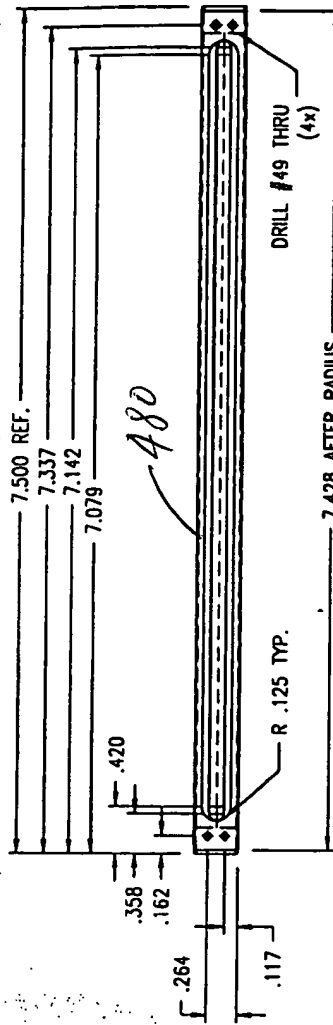


Fig 33

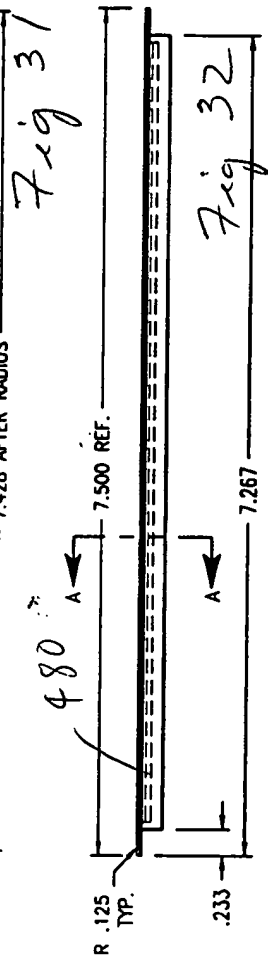


Fig 32

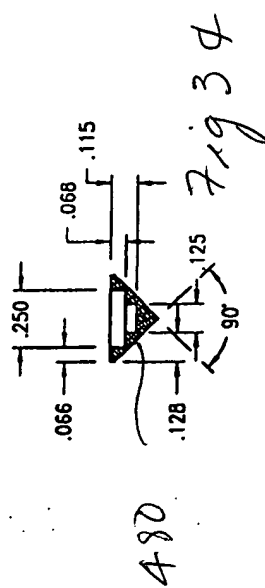


Fig 34

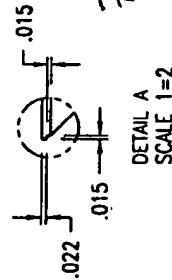
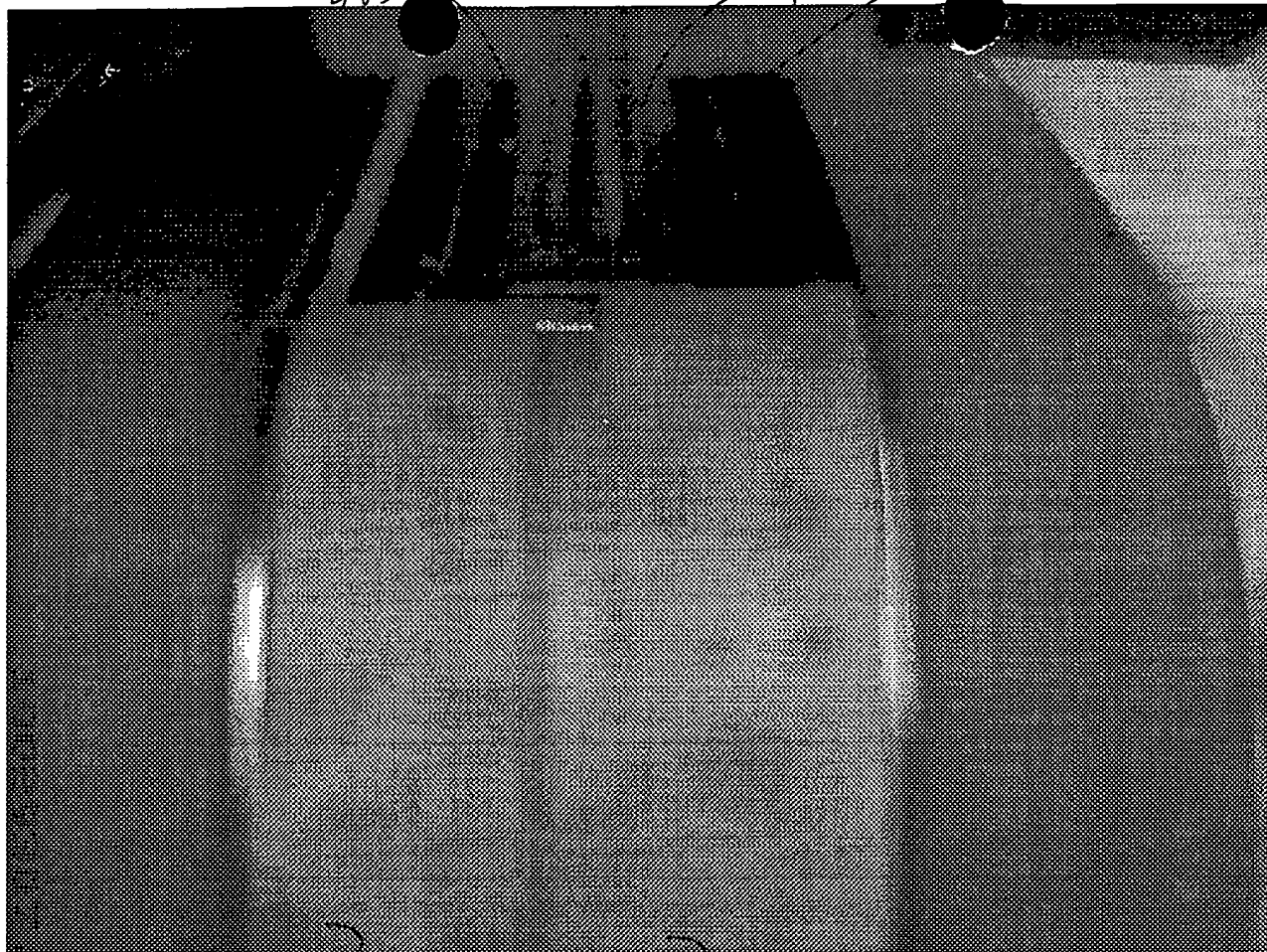


Fig 35

18,414
(6)

78414
(7)



121901

Fig 36

BEST AVAILABLE COPY

BEST AVAILABLE COPY

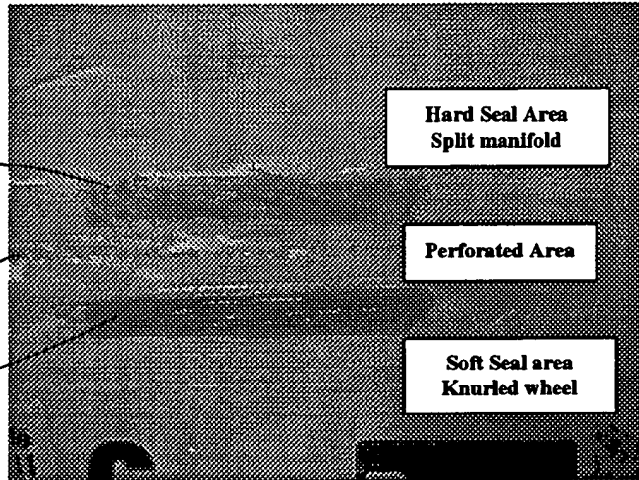
New Design Oshikiri Sealing Unit Designed per customer requests

7x9 39

130H

132

130S

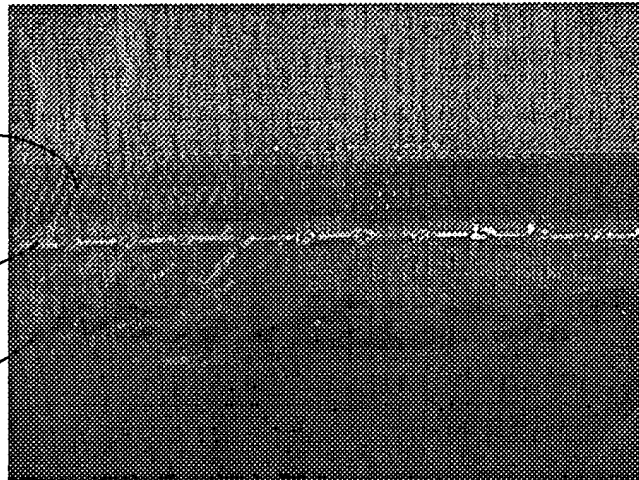


7x9 38

130H

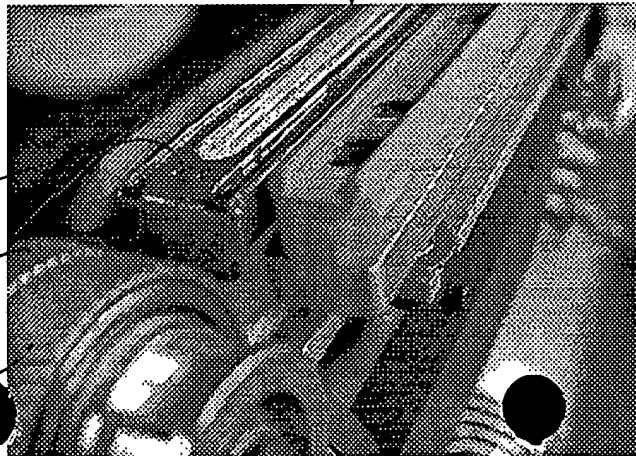
132

130S



7x9 37

Split manifold to separate seal areas



480

2104

210X

18414 (8)

10029307 121901